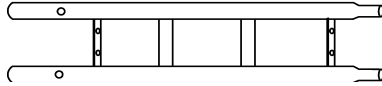
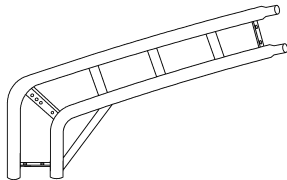
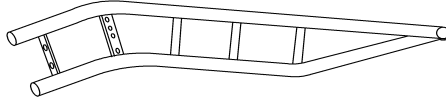
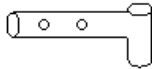
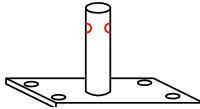
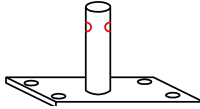
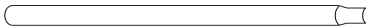

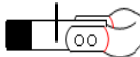
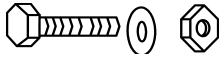
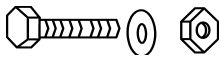
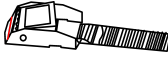


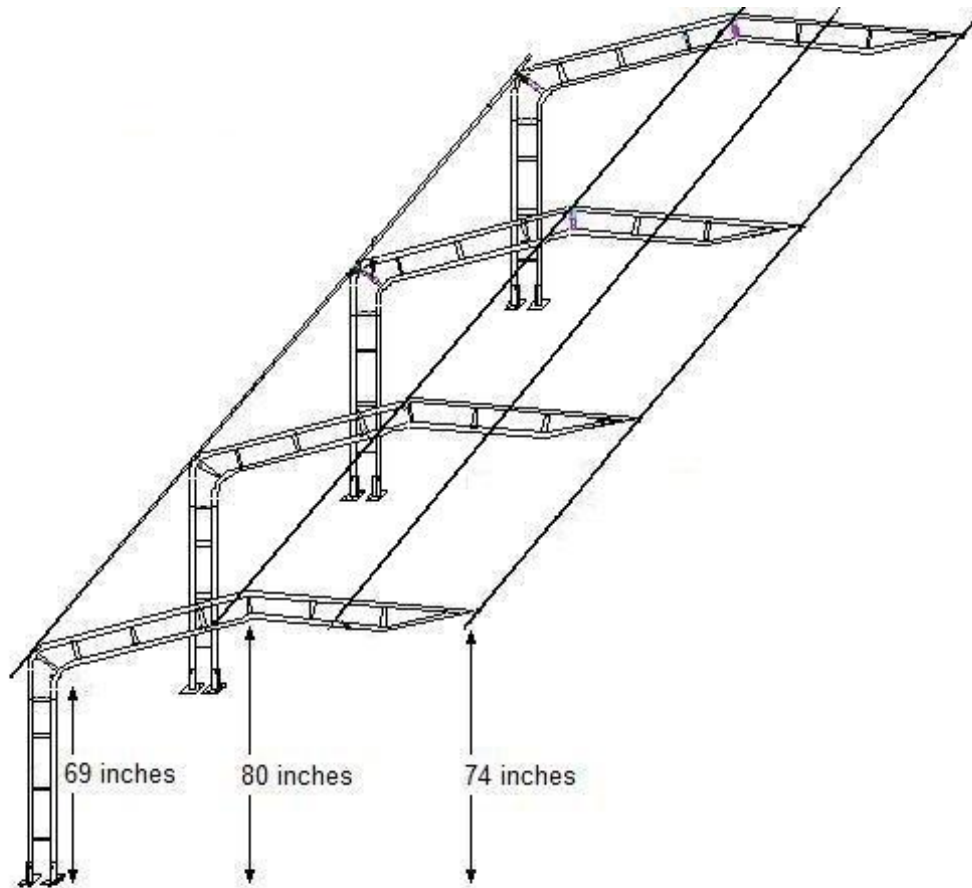


PARTS LIST FOR SH-BC1220 (20 x 12)

Parts	Descriptions	Diagram	Dimensions mm in	Q'TY
1	Vertical leg		38x1545	4
2	Rear arm		38x2020	4
3	Front arm		38x2090	4
4	Support Tube		25x110	4
5	Base plate *see step 1		8x100x300	4
6	Base plate *see step 1		8x100x300	4
7	Purlin		25x2070	12
8	Purlin		25x2070	6
9	Support Clamp		25	4
10	Bolt for arms and supports		M8x80	32
11	Bolt for plates		M8x60	8
12	Ratchet strap		T-2	18
13	Fabric Cover			1
14	Zip Tie			4

For lengths larger than 20 ft. extra parts included:

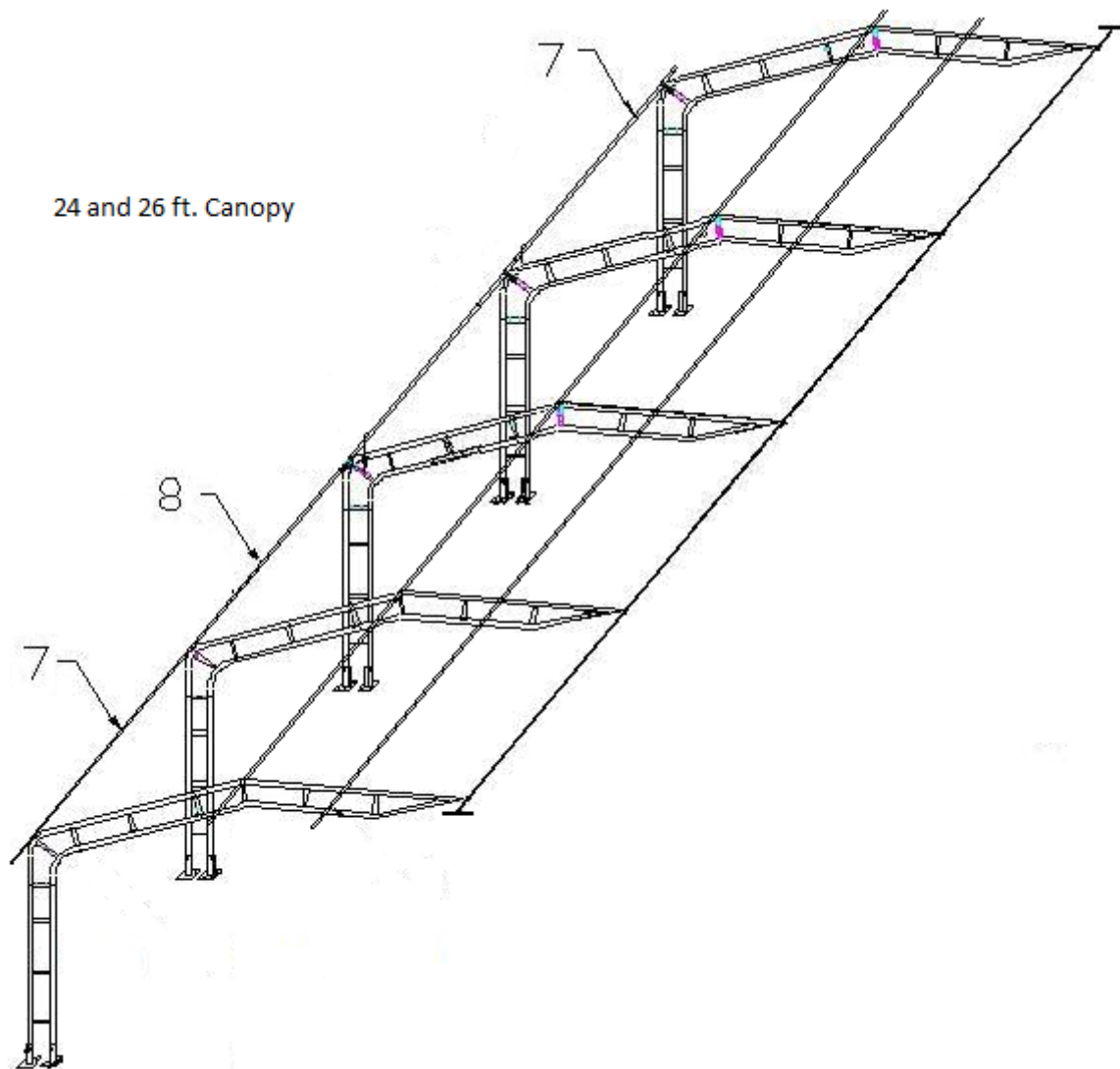
**L – 20 ft x W – 12 ft
FRAME DIAGRAM**



WARNING:

**DOCK MUST BE ANCHORED SECURELY AND
WEIGHTED SUFFICIENTLY ENOUGH TO WITHSTAND
THE FORCES OF WINDS AGAINST THE CANOPY**

L – 24 & 26 ft x W – 12 ft FRAME DIAGRAM



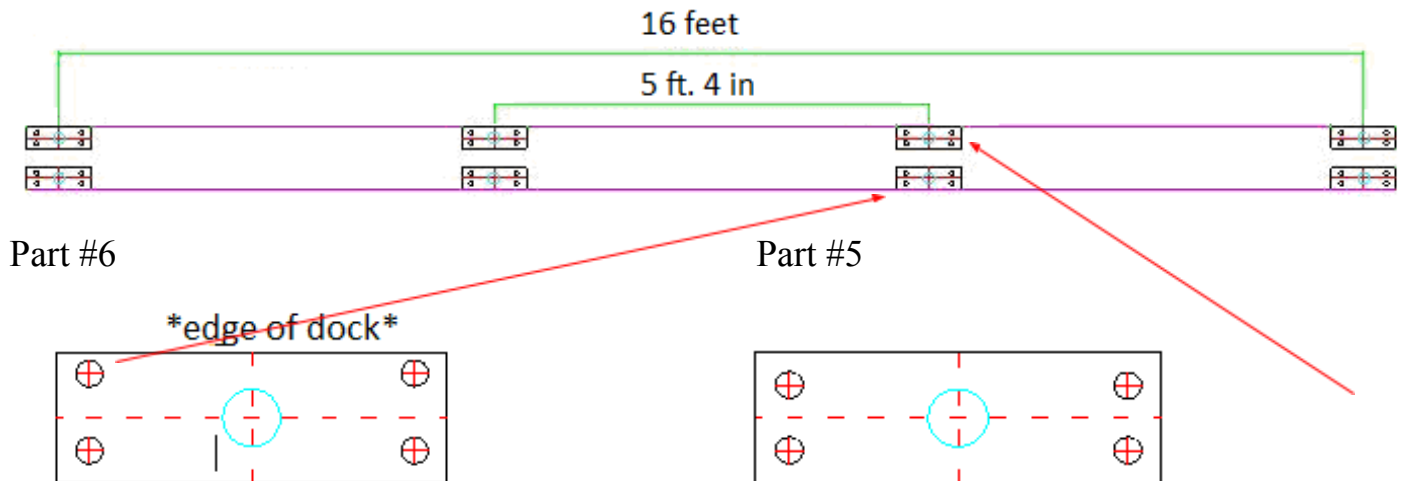
WARNING:

**DOCK MUST BE ANCHORED SECURELY AND
WEIGHTED SUFFICIENTLY ENOUGH TO WITHSTAND
THE FORCES OF WINDS AGAINST THE CANOPY**

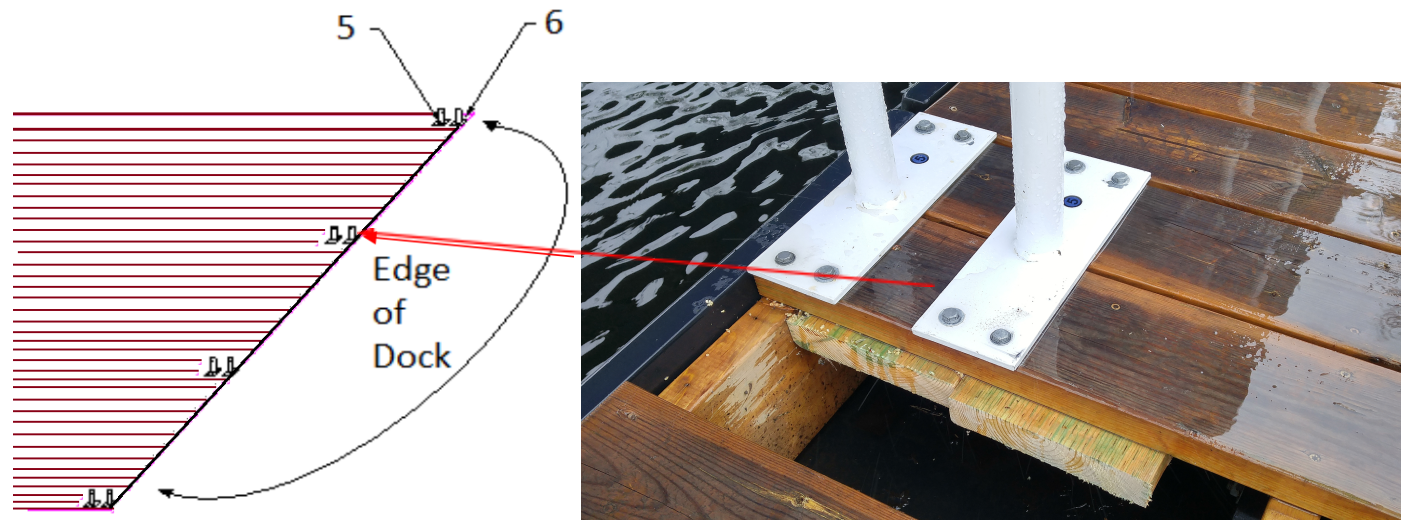
STEP 1: Fix the base plates #5 and #6 on the dock.

Measurements for reference purposes only, adjust arm location to suit dock conditions.

Use vertical legs 1 for proper spacing of base plates.

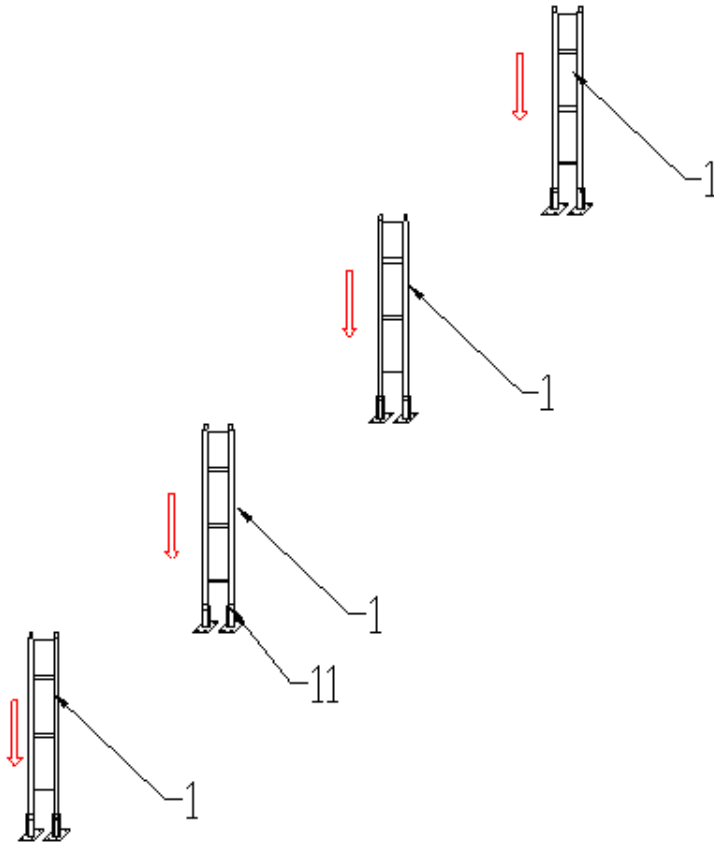


Base-Plate with holes closest to edge to be mounted on dock edge closest to water.

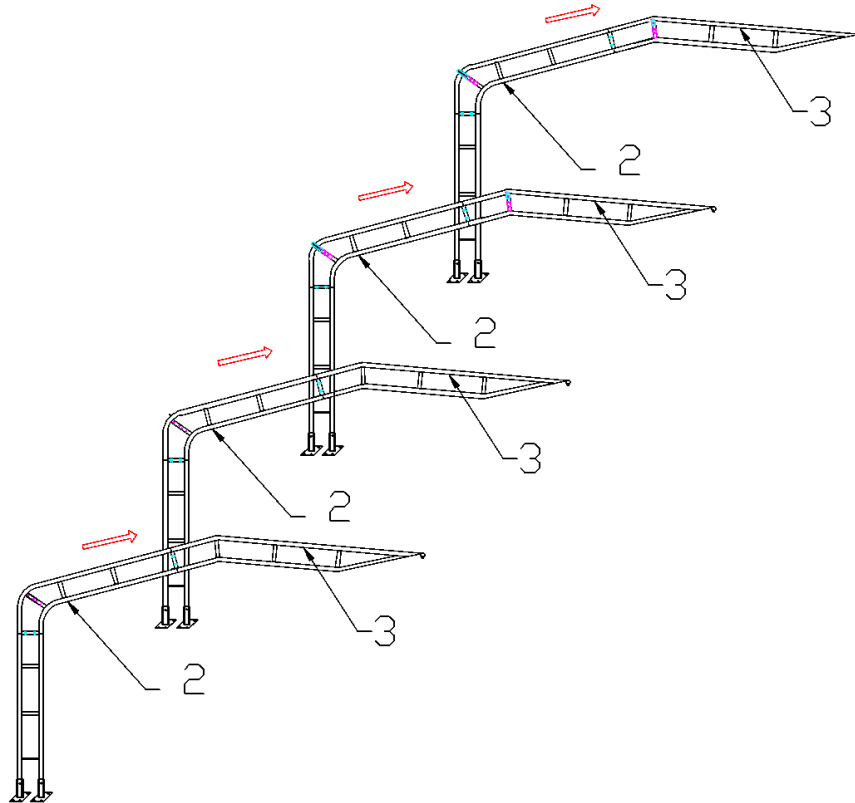


WARNING
ARMS MUST BE SUPPORTED BY AT LEAST
3/8"x 3 1/2" GALVANIZED LAG BOLTS
EXTRA SUPPORT MUST BE INSTALLED BELOW DECK BOARDS

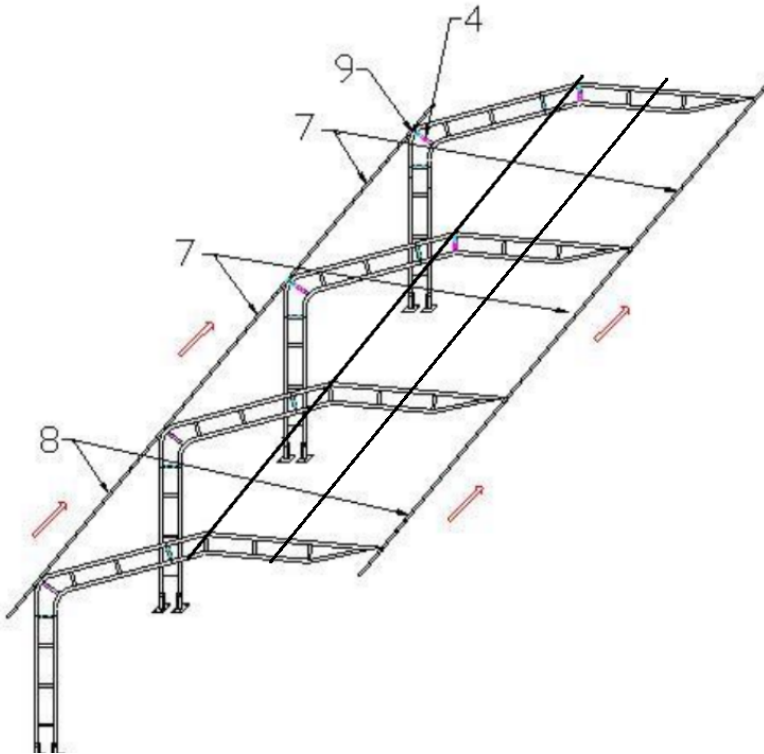
STEP 2: Insert the vertical legs #1 into the base plates, fixing them with bolts #11. Leave bolts #11 loose until the frame is fully assembled.



STEP 3: Assemble the rear arms #2 and front arms #3, fixing them with the bolts #10.



STEP 4: Fix clamp #9 and support tube #4 with the bolts #10. Bolts on support tubes must remain loose until the purlins are installed. Put the purlins (rods) #7 and #8 into support tube #4 and the clamps and tighten bolts. Install center perlin into clamps as well.



STEP 5:

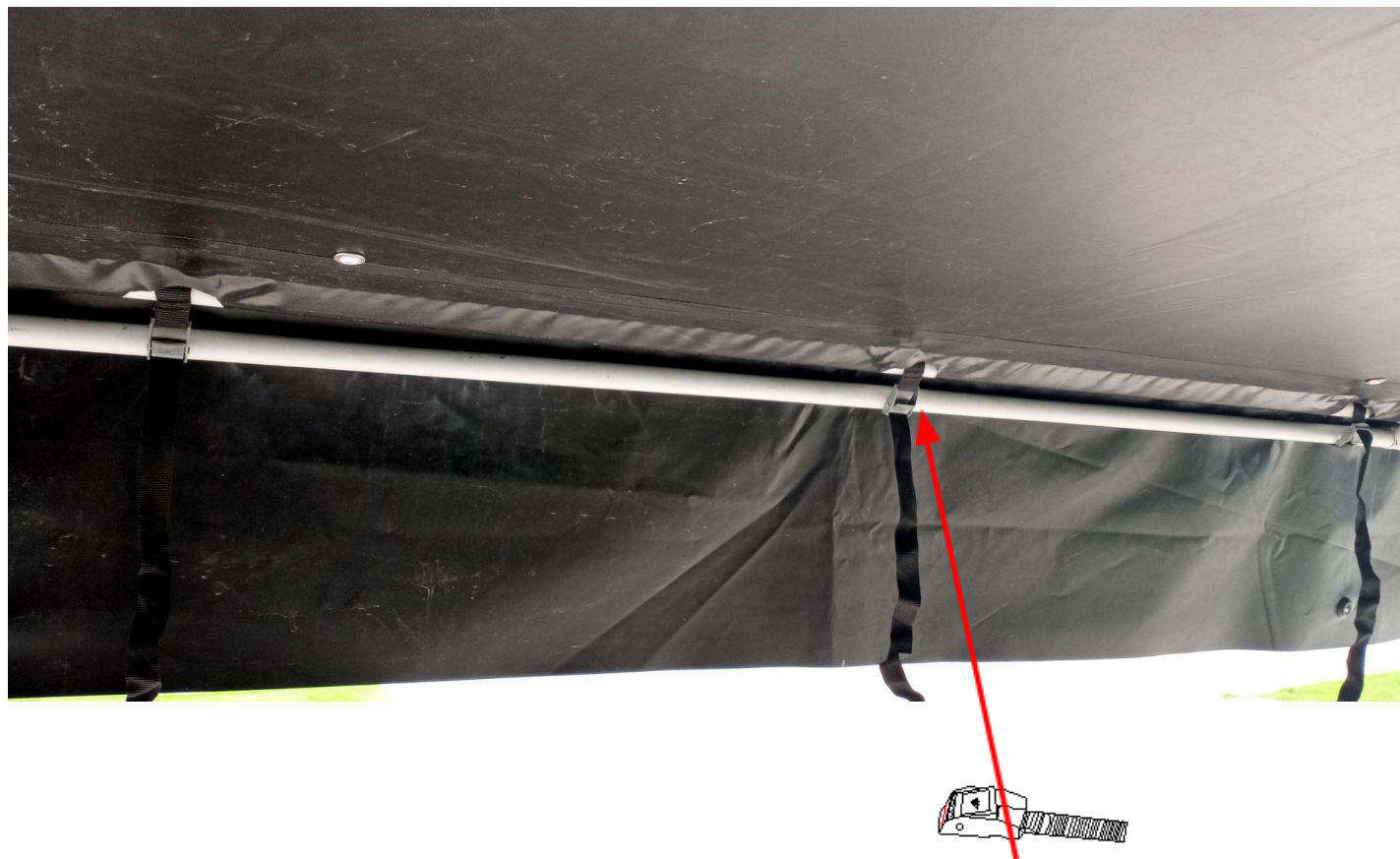
Connect the purlins with each other, insert them into the pockets of the cover.



STEP 6: Place canopy with purlins (rods) on top of the frame. Pull canopy over and install ratchet straps.



STEP 7: Tighten purlins #7 and #8 with ratchet straps #12



Tuck excess strap length into fabric pockets.



Canopy straps & bolts must be retightened after 2-3 days!



Over time, canopy frame may require maintenance with additional rust-proof paint



In extreme wind conditions, two ropes should be installed and secured to the boat for stability.